

# CERTIFICATE



Czech

**TÜV SÜD Czech – CERTIFICATION BODY**  
which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute  
according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization

**KLIMA**

**KLIMA s.r.o.**  
**Krumlovská 38**  
**CZ – 383 01 Prachatice II**  
**Company Registration No.: 05471397**

for the following fields / processes of activities:

**manufacture of fans and industrial air conditioning, welded  
structures for mechanical engineering and means of transport**

has implemented and uses a welding process which conforms to

**ČSN EN ISO 3834-2:2006**

Number of the Audit Report: **13.366.496**

Validity of certificate: **27.10.2021**

Certificate number: **11.846.947, Revision No. 2**

Certification scheme: ČSN EN ISO 3834-2:2006

Details and validity conditions are stated in the annex to this certificate which forms  
its integral part and contains 1 page.

Prague, on 13.10.2020



  
Head of the Certification body



## SCOPE OF ACTIVITY

### 1. Kind of products:

- Metal structures and their parts, industrial services and works
- Machinery and equipment
- Means of transport and equipment

### 2. Standards used by certified organization:

2.1 Product standards: EN 1090-2, customer's specification

2.2 Process standards (EN ISO 3834-5): EN ISO 9606-1, EN ISO 14731, EN ISO 14732, EN ISO 15609, EN ISO 15610, EN ISO 15613, EN ISO 15614-1, EN ISO 17662

2.3 Standards other than EN/ISO: EN ISO 5817, CEN ISO/TR 15608

1. **Groups of basic materials** (according to CEN ISO/TR 15608): 1.1, 1.2, 1.3, 1.4, 2.1, 3.1, 3.2, 5.1, 6.2, 8.1, 8.2, 43, 45

### 2. Welding processes and similar processes:

Welding processes (according to ISO 4063)	Groups of basic materials (according to CEN ISO/TR 15608)
135	1.1, 1.2, 1.4, 2.1, 3.1, 3.2, 5.1, 8.1, 8.2
136	1.3
141	1.1, 6.2
141/135	1.1
131	43,45

### 3. Authorized employees of the welding supervision:

Name	Qualification	Work function	Degree (according to ISO 14731)
Ing. Ladislav Císař	IWE	Welding coordinator	6.2.2
Zdeněk Krejčí	IWT	Deputy of welding coordinator	6.2.3

This certificate is a revision No. 2 of the certificate No. 11.846.947, issued 19.10.2018.

